

# DuPont™ Pyralux® AC

## Copper-Clad Laminate

### All-Polyimide Flexible Laminate

#### Description

Pyralux® AC single-sided copper-clad laminate is an all-polyimide composite of polyimide film on copper foil. Pyralux® AC all-polyimide copper-clad laminates are ideal for use in single-sided applications such as: display driver, multilayer digital camera or rigidflex camcorder circuits that require thin, light and high density circuitry along with chip on flex attachment. Techniques commonly used in the manufacture of flexible circuits can be used to process Pyralux® AC composites.

#### Specifications

- Excellent dimensional stability
- Low moisture absorption
- High modulus
- Excellent thermal resistance
- Excellent long term thermal aging (**Figure 1**)
- Thermal/humidity resistance (**Figure 2**)
- Low CTE
- UL 94 recognition: V-0

Typical physical and electrical properties along with applicable test methods are shown in **Table 2**.

#### Constructions

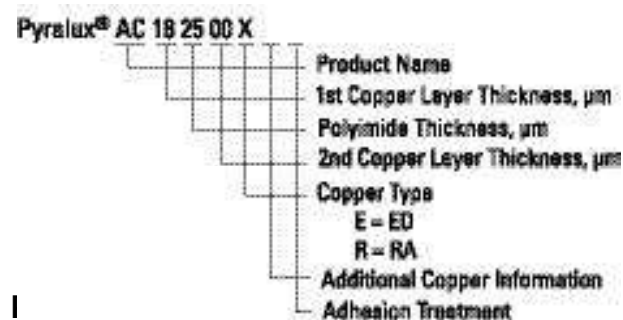
Standard Pyralux® AC copper-clad products are listed in **Table 1**. Polyimide base substrate thicknesses are available from 1.0 mil (25 µm) to 1.8 mil (45 µm), rolled-annealed (RA) copper foil weights from 0.5 to 1 oz/ft² (18 to 35 µm) and electro-deposited (ED) copper foil weights from 0.5 to 1 oz/ft² (18 to 35 µm).

Table 1  
Single-Sided Pyralux® AC Product Offerings

Product Codes	Copper µm (oz/ft²)	Copper Type	Polyimide µm (mil)
AC182500R	18 (1/2)	RA	25 (1)
AC352500R	35 (1)	RA	25 (1)
AC182500E	18 (1/2)	ED	25 (1)
AC352500E	35 (1)	ED	25 (1)
AC354500E	35 (1)	ED	45 (1.8)

Certified to IPC-FC-241/11: "Flexible Metal-Clad Dielectrics (Polyimide-Adhesiveless)."

#### Product Code Description



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Table 2  
Pyrulux® AC Material Properties

Property	Typical Value	Test Method
Adhesion to Cu (Peel Strength*)		IPC-TM-650, Method 2.4.9
As Received, N/mm (lb/in)	1.19(6-7)	Method B
After Soldering, N/mm (lb/in)	1.19(6-7)	Method D
Solder Float		IPC-TM-650, Method 2.4.13
10 sec at 288°C (550°F)	Pass	Method B
Dimensional Stability, %		IPC-TM-650, Method 2.2.4
	-0.02	Method B, %
	-0.04	Method C, %
Dielectric Constant (at 1 MHz)	3.7	IPC-TM-650, Method 2.5.5.3
Dissipation Factor (at 1 MHz)	0.0014	IPC-TM-650, Method 2.5.5.3
Dielectric Strength, kV/mm (Kv/mil)	(4.9)	ASTM D-149
Volume Resistivity (damp heat), megohms	10 <sup>10</sup>	IPC-TM-650, Method 2.5.17.1
Surface Resistance (damp heat), megohms	10 <sup>6</sup>	IPC-TM-650, Method 2.5.17.1
Moisture Absorption, %	0.94	IPC-TM-650, Method 2.6.2
CTE, ppm/oC		
CHE		
Propagation Tear Strength <sup>†</sup> , g	3.0	IPC-TM-650, Method 2.4.17.1
Initiation Tear Strength <sup>††</sup> , g	400-700	IPC-TM-650, Method 2.4.16
Tensile Strength, Mpa (kpsi)	(28)	IPC-TM-650, Method 2.4.19
Tensile Modulus, Mpa (kpsi)		
Elongation, %	21	IPC-TM-650, Method 2.4.19
Flammability	V-0	UL-94

\* Peel strength method is 180° instead of 90°

<sup>†</sup> With exception to IPC-TM-650, Method 2.4.17.1, Propagation Tear Strength

<sup>††</sup> With exception to IPC-TM-650, Method 2.4.16, Initiation Tear Strength

Figure 1. Temperature/Humidity Aging at 85°C (185°F)/85% RH for 2,000 hours

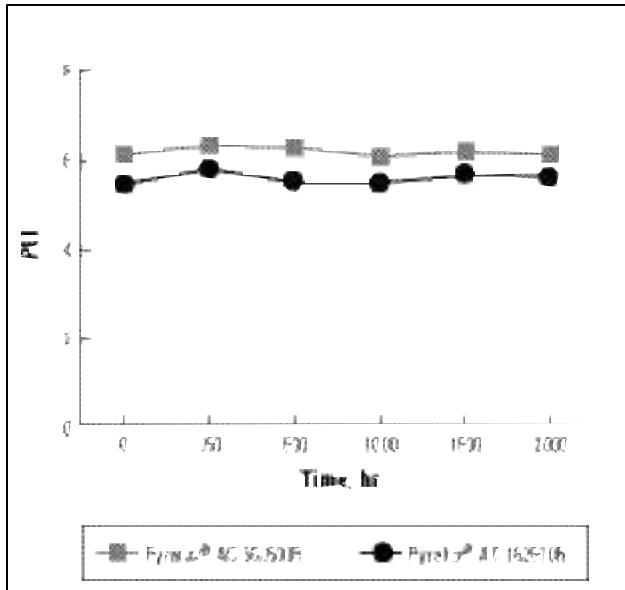
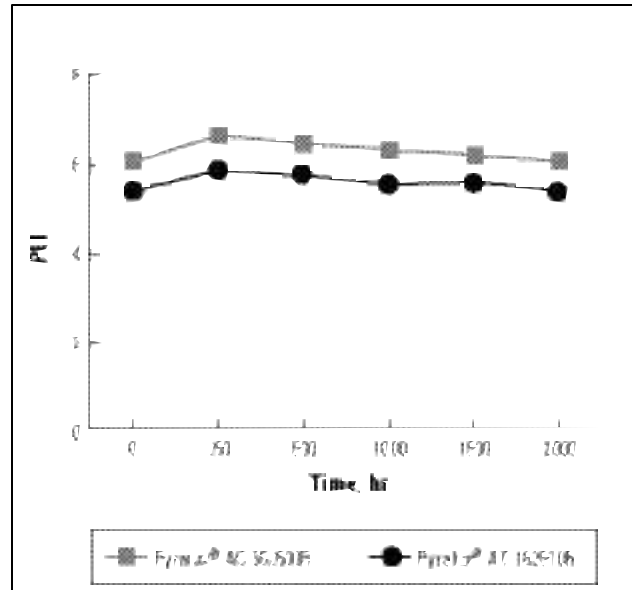


Figure 2. Temperature/Humidity Aging at 150°C (302°F) for 2,000 hours



Pyrалux® AC copper-clad laminate is supplied in standard widths of 9.84 in (250 mm). Roll length is 164 ft (50 m) on a nominal 9.5 cm core. Other sizes are available by special order. All packaging materials are 100% recyclable.

## Processing

In general a surface treatment of the polyimide surface will improve the adhesion with bonding films. Your bond strength results will vary depending on circuit processing and material selection. Additional treatment is required for those applications requiring pre-pregs. Please specify our "plus" version for use with pre-pregs. "Plus" is specifically treated for additional bond strength. Pyralux® AC is not recommended for applications requiring

## Storage Conditions/Shelf Life

Pyrалux® AC flexible laminates are warranted for one year when stored in the original packaging at temperatures of 4–29°C (40–85°F) and below 70% relative humidity. The products do not require refrigeration and should not be frozen. The material should be kept clean and well protected from physical damage.

## Safe Handling

Although DuPont is not aware of anyone developing contact dermatitis when using Pyralux® AC products, some individuals may be more sensitive than others. Anyone handling Pyralux® AC should wash their hands with soap before eating, smoking or using restroom facilities. Gloves, finger cots and finger pads should be changed daily.

As with all thin, copper-clad laminates, sharp edges present a potential hazard during handling. All personnel involved in handling Pyralux® AC copper-clads should be cautioned and provided with suitable gloves to minimize potential cuts.

Pyrалux® AC is fully cured when delivered. However, lamination areas should be well ventilated with a fresh air supply to avoid build-up from trace quantities of residual solvent (typical of polyimides) that may volatilize during press lamination. When drilling or routing parts with Pyralux® AC flexible composites, provide adequate vacuum around the drill head to minimize worker exposure to dust.

Pyrалux® AC flexible composites do not contain polybrominated biphenyls (PBBs) or polybrominated biphenyl oxides (PBBOs).

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